MATERIAL SAFETY

DATA SHEET (SIMILAR TO OSHA-20) VG Y 511

**** SECTION I ****

TRADE NAME/SYNONYMS

MANUFACTURER

TELEPHONE

E. I. DU PONT DE NEMOURS & CO., INC

ACTIVATOR/CLEAR

(800) 441 7515

F & FP DEPARTMENT

WILMINGTON, DE 19898

CHEMICAL FAMILY

FORMULA

VG Y 511

840710

**** SECTION II - HAZARDOUS INGREDIENTS ****

SOLVENT
ALIPHATIC ESTER
TOLUENE
ETHER ESTER
XYLENE
AROMATIC PET DIST

POLY I SOCYANATE

APPROX WT % TLV (PPM)
22 150
6 100
21 100
5 100
2 25
NOTE 1 44.50 UNK

1 -NOTE - FREE HEXAMETHYLENE DIISOCYANATE LESS THAN 0.2%.

**** SECTION III - PHYSICAL DATA ****

APPROX BOILING RANGE (F)

168- 350

VAPOR PRESSURE PRINCIPAL SOLVENT (MM HG)

72.80

VAPOR DENSITY PRINCIPAL SOLVENT (AIR=1)

3.00

SOLUBILITY IN WATER

SLIGHT

APPEARANCE AND ODOR

SEMI-VISCOUS LIQUID WITH CHARACTERISTIC ODOR

SPECIFIC GRAVITY (WATER=1)

1.010

PERCENT VOLATILE BY VOLUME

61.56

EVAPORATION RATE

SLOWER THAN ETHER

**** SECTION IV - FIRE & EXPLOSION HAZARD DATA ****

FLASH POINT (METHOD)
BETWEEN 20 - .73 F (CC)

APPROX FLAMMABLE LIMITS

LEL

15.00

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EXTINGUISHING MEDIA

FOAM CARBON DIOXIDE, DRY CHEMICAL

SPECIAL FIRE FIGHTING PROCEDURES

WATER FROM FOG NOZZLES MAY BE USED TO COOL

CLOSED CONTAINERS TO PREVENT PRESSURE BUILD-UP.

UNUSUAL FIRE AND EXPLOSION HAZARDS
WARNING - VAPOR AND SPRAY MISTS ARE HARMFUL

**** SECTION V - HEALTH HAZARD DATA ****

EFFECTS OF OVEREXPOSURE

COUGHING, CHEST PAINS, AND BREATHING DIFFICULTY MAY OCCUR. EARLY SIGNS MAY BE MISTAKEN FOR A COLD.

EMERGENCY AND FIRST AID PROCEDURES

INHALATION - MOVE TO FRESH AIR TO IMPROVE BREATHING SKIN CONTACT - WASH WITH SOAP AND WATER. REMOVE CONTAMINATED CLOTHING. EYE CONTACT - FLUSH WITH WATER FOR AT LEAST 15 MIN, CALL A PHYSICIAN.

**** SECTION VI - REACTIVITY DATA ****

STABILITY

STABLE

CONDITIONS TO AVOID

DO NOT MIX ENAMEL & ACTIVATOR UNTIL

READY TO USE

IL_JMPATIBILITY (MATERIALS TO AVOID)

NONE REASONABLY FORESEEABLE

HAZARDOUS DECOMPOSITION PRODUCTS

CO, CO2, SMOKE, NITROGEN, & OXIDES OF NITROGEN

HAZARDOUS POLYMERIZATION

WILL NOT OCCUR
CONDITIONS TO AVOID FOR HAZARDOUS POLYMERIZATION

N.A:

**** SECTION VII - SPILL OR LEAK PROCEDURES ****

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED AVOID BREATHING VAPORS AND SPRAY MIST. REMOVE IGNITION SOURCES.

ABSORB WITH INERT MATERIAL. VENTILATE AREA.

WASTE DISPOSAL METHOD

DISPOSAL METHOD MUST COMPLY WITH LOCAL, STATE AND FEDERAL REGULATIONS

**** SECTION VIII - SPECIAL PROTECTION INFORMATION ****

RESPIRATORY PROTECTION

USE NIOSH/MSHA TC-19C AIR LINE UNIT PREFERRED
OTHERWISE NIOSH/MSHA TC-23C VAPOR/PARTICULATE MAY BE SATISFACTORY

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VENTILATION: LOCAL & MECHANICAL

PROVIDE SUFFICIENT

VENTILATION TO KEEP BELOW TLV/LEL

VENTILATION: SPECIAL

REMOVE IGNITION SOURCES

VENTILATION: OTHER

N.A.

PROTECTIVE GLOVES

USE TO AVOID CONTACT WITH SKIN

EYE PROTECTION

USE SAFETY EYEWEAR

OTHER PROTECTIVE EQUIPMENT

USE APPROPRIATE INDUSTRIAL HYGIENE PRACTICES

**** SECTION IX - SPECIAL PRECAUTIONS ****

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

KEEP AWAY FROM HEAT SPARKS AND OPEN FLAME. KEEP CONTAINERS CLOSED WHEN NOT IN USE. DO NO STORE ABOVE 120 F. GROUND CONTAINER WHEN POURING OTHER PRECAUTIONS

ALLERGY-PRONE INDIVIDUALS MAY BECOME SENSITIZED AND SHOULD NOT BE EXPOSED TO ISOCYANATES. OBSERVE LABEL PRECAUTIONS.

NOTICE FROM DUPONT

THESE DATA RELATE ONLY TO THE SPECIFIC MATERIAL DESIGNATED HEREIN AND

DO NOT RELATE TO USE IN COMBINATION WITH ANY OTHER MATERIAL